

5/17

SPLIT

DART AEROSPACE LTD	Work Order:	23066 A
Description: Bubble Window, RH	Part Number:	D3269-2
Dwg: D3269 Rev. A B 05.03.22 JF	Qty:	11 DS
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JF	05.04.18	15
2	PG	Issue P/O: 2007902 Manufacture D3269-2 as per Dwg D3269 Possible Supplier: Canus Material release note is required	JL	05.04.19	15
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	CL	05/04/22	11
4	QC6	Inspect dimensions as per Dwg D3269	CR	05/04/22	11
5	ST	Identify and Stock	CL	05/04/22	11
6	AC	Cost / part 249.00	JF	05-04-27	11
7	DC	Close W/O 249.00 Inspect Level 21	JF	05.04.22	11

Rev	Date	Change	Revised By	Approved
A	05.03.22	New issue	KJ/JLM	JL

RELEASED
JL 05.04.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

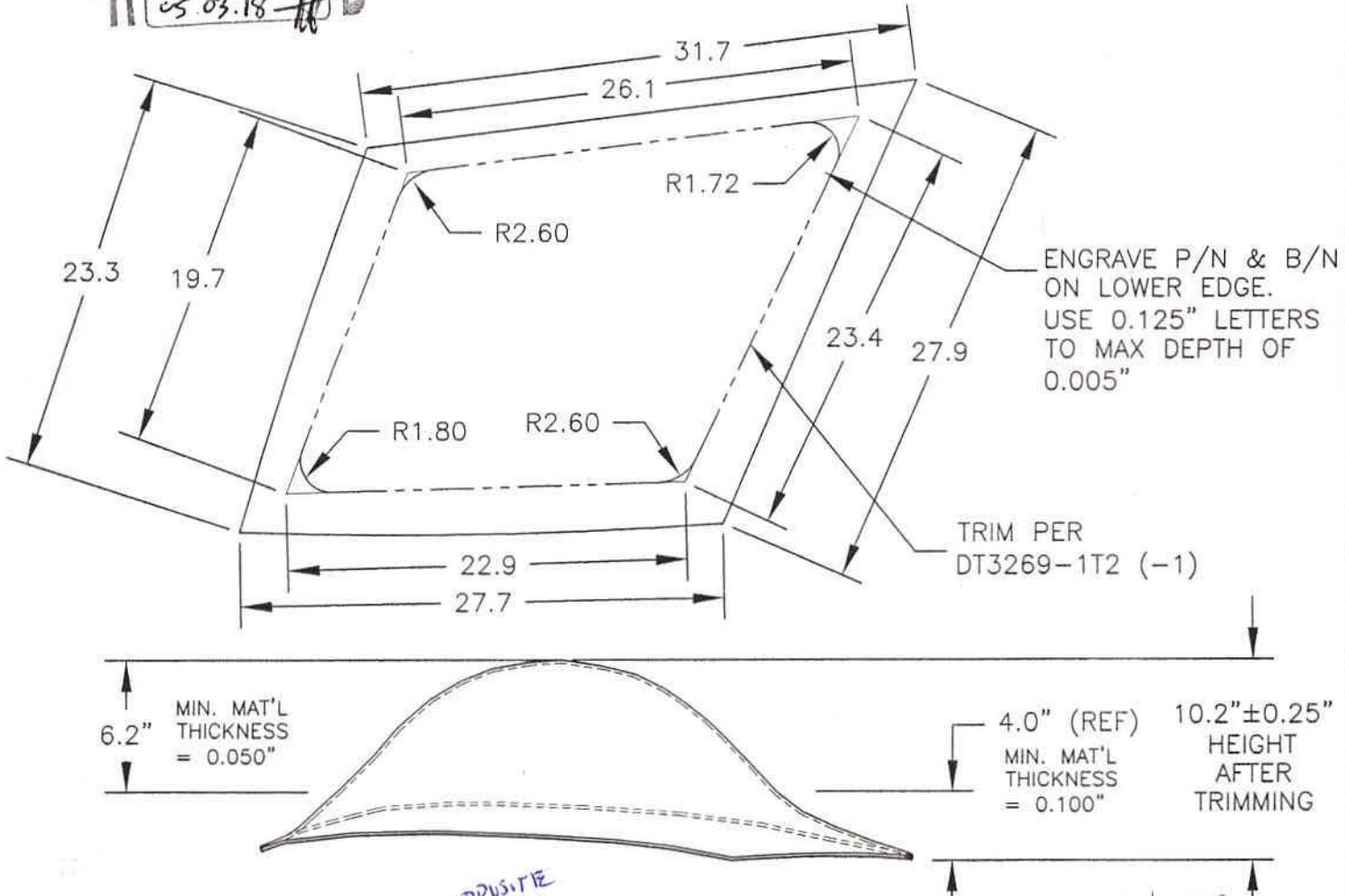
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>MM</i>	APPROVED <i>MM</i>	DRAWING NO. D3269
DATE 05.03.10		REV. B SHEET 1 OF 1
		TITLE SCALE BUBBLE WINDOW (R44) 1:10
A	05.02.18	NEW ISSUE
B	05.03.10	UPDATE MATERIAL SPEC.

RELEASED
05.03.18 *MM*



D3269-1 BUBBLE WINDOW, LH (SHOWN) / D3269-2 BUBBLE WINDOW, RH (OPPOSITE)

1) FORM PER D3269-1T1 (-1) OR D3269-2T1 (-2)

FORMING PROCESS: (a) DRAPE OVER D3269-1T1/-2T1 MOLD

(b) HEAT TO 250°F

(c) VACUUM FORM TO SPECIFIED HEIGHT

(d) LEAVE FOR AT LEAST 20 MINUTES COVERED WITH ~~INSULATED~~ BLANKETS TO COOL

SHOP COPY

RETURN TO

INSULATED

UNCONTROLLED COPY

SUBJECT TO AMENDMENT
GRADE C, 0.188 TH.
WITHOUT NOTICE

2) TRIM PER TEMPLATE D3269-1T2 (-1) OR D3269-2T2 (-2)

3) MATERIAL: PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE
MINIMUM THICKNESS AFTER FORMING AS SHOWN ABOVE

4) ALL DIMENSIONS ARE IN INCHES

5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

WORK ORDER

NO. 23066

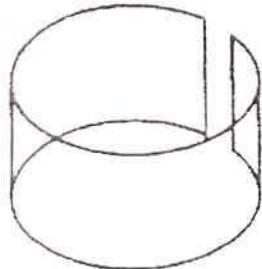
Job Costing Report

Dart Aerospace Ltd.
HawkesburyApr 18, 2005
10:34 am

Work Order No : 0023066
 Project Name : D3269-2
 Project For : WK517
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3269-2
 Description : Bubble Window, RH R44
 Manufactured : Yes
 Amount Req'd : 15
 Amount Done : 0
 Start Date : 04-18-05
 Est Finish Date : 04-20-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	0.00	0.00	0.00		
<hr/>					
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/ (Loss)	0.00	0.00



CANUS Plastics Inc.
300 Lisgar Street,
Ottawa, Ontario, Canada
K2P 0E2

Telephone (613) 232-2657

CERTIFICATE OF CONFORMANCE

Attention: Receiving Inspection

TO Part Aerospace LTD

Date: April 21/05
P.O # 2007902
Packing slip # 115552

The undersigned hereby certifies that the materials supplied and the items shipped herewith under the above purchase order and on the packing slip are in conformance with all contractual applicable government specifications and/or purchase order requirements and that physical and/or chemical reports of the materials supplied are on file and will be made available to the buyer and Government upon request.

QUANTITY	DESCRIPTION	SPECIFICATION #.
<u>11</u>	<u>Bubble Window</u> <u>D3269-2</u>	<u>3/16" Plexiglass G</u> <u>Cast acrylic</u>

CANUS PLASTICS INC.